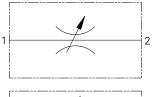
Up to 45 L/min (12 USgpm) • 210 bar (3000 psi)





#### **Operation**

This needle valve is a variable orifice used to create a pressure drop when flow passes from port 1 to 2 or port 2 to 1. Clockwise rotation of the adjust screw de-creases the orifice size

to completely closed and anticlockwise increases the orifice. The setting can be locked using the lock nut on the adjust screw

#### **Features**

Hardened and ground working components. Cartridge construction for maximum mounting flexibility.

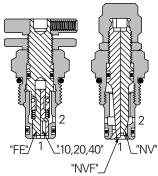
#### **Performance Data**

#### **Ratings and Specifications**

| Performance data is typical with fluid at 21,8 cSt (105 SUS) and 49°C | (120°F)   |
|---|---|
| Typical application pressure (all ports)                              | 210 bar (3000 psi)  |
| Rated flow  | 45 L/min (12 USgpm)   |
| Temperature range   | -40° to 120°C (-40° to 248°F)   |
| Cavity  | C-10-2  |
| Fluids  | All general purpose hydraulic fluids such as:<br>MIL-H-5606, SAE 10, SAE 20, etc. |
| Filtration  | ISO 4406, class 18/ <b>16/13</b> or cleaner                                       |
| Standard housing materials  | Aluminum  |
| Weight cartridge only   | 0,11 kg (0.25 lbs.)   |
| Seal kits   | 565806 Buna N<br>889627 Viton®  |

Viton is a registered trademark of E.I. DuPont

# Sectional View

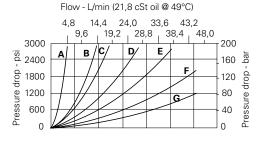


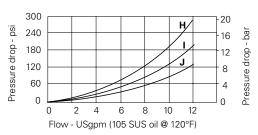
## **Pressure Drop**

Cartridge only

#### **Description**

This is a manually adjusted cartridge type needle valve. With fine control it is ideal for none compensated speed control of actuators or as a control orifice in conjunction with a pressure compensator Total shut off can be achieved allowing the valve to be used as a shut of valve.





#### **Typical Flow Regulation (full open)**

| Code<br>Option* | Direction Port:         | Valve<br>Condition               |
|-----------------|-------------------------|----------------------------------|
| 10              | 2 to 1<br>1 to 2        | Open<br>Closed                   |
| 20              | 2 to 1<br>1 to 2        | Open<br>Closed                   |
| 10              | 1 to 2                  | Open                             |
| 40              | 2 to 1<br>1 to 2        | Open<br>Closed                   |
| NVF             | Both directions         | Open                             |
|                 | 0ption*  10  20  10  40 | Code Option* Direction Port:  10 |

<sup>\*</sup>See controlled flow option in model code.

| Curve | Code<br>Option | Flow<br>Direction<br>Port | Valve<br>Condition |
|-------|----------------|---------------------------|--------------------|
| F     | 20             | 1 to 2                    | Open               |
| G     | 40             | 1 to 2                    | Open               |
| Н     | FF             | 2 to 1                    | Open               |
| I     | FF             | 1 to 2<br>Closed          | Open &             |
| J     | NV             | Both directions           | Open               |
|       |                |                           |                    |





7 Special Features

features, omit if ("00")

(Only required if valve has special

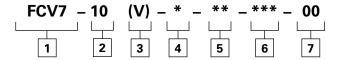
**00** - None

## FCV7-10 - Flow Restrictor Valve

Needle

Up to 45 L/min (12 USgpm) • 210 bar (3000 psi)

#### **Model Code**



## 1 Function

FCV7 - Flow regulator

## 2 Size

**10** - 10 size

## 3 Seal Material

Blank - Buna-N V - Viton®

## 4 Style

**C** - Cap

**K** - Knob

S - Screw

## 5 Port Size

| Code | Port Size    | Housing Number          |                            |
|------|--------------|-------------------------|----------------------------|
|      |              | Aluminium<br>Light duty | Aluminium<br>Fatigue rated |
| 3B   | 3/8" BSPP    | 02-175462               | -                          |
| 6T   | SAE 6        | 566151                  | -                          |
| 2G   | 1/4" BSPP    | -                       | 876702                     |
| 3G   | 3/8" BSPP    | -                       | 876703                     |
| 6H   | SAE 6        | -                       | 8767008H                   |
| 8H   | SAE 8        | -                       | 876701                     |
| 0 .: | 16 1 2 1 6 9 |                         |                            |

See section J for housing details.

## 6 Controlled Flow Option

|     |   | Maximum Flow Range (nominal) |
|-----|---|------------------------------|
| NV  | Needle valve                                | 0-45 L/min (0-12 USgpm)      |
| NVF | Needle valve, fine                          | 0-38 L/min (0-10 USgpm)      |
| FF  | Needle valve with free reverse flow         | 0-45 L/min (0-12 USgpm)      |
| 10  | Flow range, type 10, with free reverse flow | 0-6,6 L/min (0-1.75 USgpm)   |
| 20  | Flow range, type 20, with free reverse flow | 0-14 L/min (0-3.75 USgpm)    |
| 40  | Flow range, type 40, with free reverse flow | 0-27 L/min (0-7.25 USgpm)    |

#### **Dimensions**

mm (inch)

Torque cartridge in aluminum housing to 47–54 Nm (35–40 ft.lbs)

#### **Cartridge Only**

Basic Code FCV7-10

